## <u>Option 1</u> 3M <sup>™</sup> VHB Adhesive mount

- <u>Step A</u> Surface Preparation Adhesive mount
- 1. Identify a mounting location that is smooth and has a clear view of the sky.
- 2. The surface must be smooth and clean of oil or dirt.
- 3. Use an abrasive pad to scrub the surface smooth. (if needed)
- 4. Porous surfaces may require a sealant or coating with lacquer or varnish.
- 5. Clean the mounting surface and the surface of the SkyHawk II-S with a solution of 50/50 Isopropyl Alcohol and Water.
- 6. Wipe the area dry using a clean cloth.

Layout for adhesive strip

<u>Step B</u>

3M ™ VHB Adhesive

- 1. Application temperature is 50 to 100 °F.
- 2. Remove the Skyhawk II-S from the mounting sled by removing the 4 small screws at the corners.
- 3. It is best to use the VHB in combination with a mechanical fastener. Pre-drill the mounting holes now using the mounting sled as a template.
- Remove one side of the protective covering from the adhesive strip and apply it to the bottom of the SkyHawk II-S Mounting sled. Arrange 2 Strips so that they are equally spaced on each half of the mounting sled. Remove the remaining protective coving from the adhesive strip.
- 5. Place the SkyHawk II-S mounting sled on your prepared surface and apply firm pressure to seat the device.
- 6. Record the SkyHawk II-S serial number along with the assets identification number internal to your company.
- 7. Using a flat head screw driver remove the (2) Two Screws on the activation switch of the SkyHawk II-S. (see picture)
- Remove the switch and invert the switch to the "ON" position. And reinstall. The Jumpers will be on the 5<sup>th</sup> set of pins from the left of the label "OFF"
- 9. Reinstall the screws that were removed in step 7.
- 10. Place the SkyHawk II-S unit back in the mounting sled, noting the side that says "This side towards sky"
- 11. Replace the 4 screws that were removed in step 2. apply a small amount of thread lock. (not provided)

Full bond strength achieved in 72 hours at 70 °F.

## **Option 2** Mechanical Fasteners

### Mounting the SkyHawk II-S

- 1. Identify a mounting location that is smooth and has a clear view of the sky.
- 2. Use the Sheet metal screws or similar fasteners to mount the SkyHawk II-S.
- 3. Use the 4 screws to mount the SkyHawk II-S unit to the mounting brackets.

# **Final Step** Installation Verification

#### Note: steps 1-3 have been completed in step B

- 1. Using a flat head screw driver remove the (2) Two Screws on the activation switch of the SkyHawk II-S. (see pic below)
- 2. Remove the switch and invert the switch to the "ON" position. And reinstall. The Jumpers will be on the 5<sup>th</sup> set of pins from the left of the label "OFF"
- 3. Reinstall the screws that were removed in step one.
- 4. To turn the unit off invert the switch again. The jumpers will then be on the  $6^{th}$  set of pins from the "OFF" label to turn the GPS unit off.
- 5. For 3<sup>rd</sup> party installer's please call TYT to verify that the unit is working properly. 815-717-8482 choose the technical support option.

# **6.** DO NOT paint the surface of the SkyHawk II-S as it will degrade the performance of the unit.



Indicates Device is 'ON'



Indicates Device is 'OFF'

Phone: 815-717-8482 Support@trackyourtruck.com



